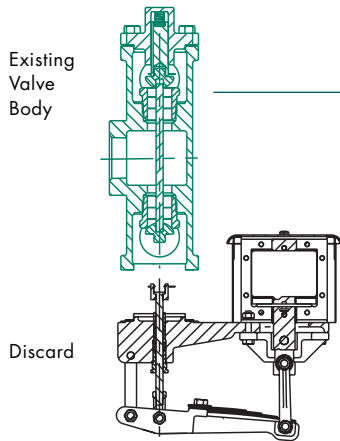
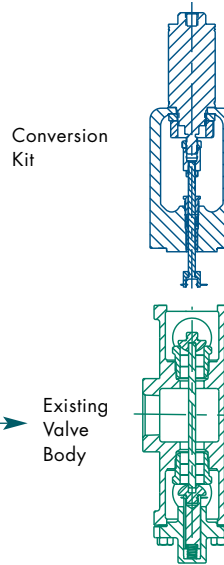


# VALVE CONVERSION SHEET



*It is desirable to invert the valve body so damage to the air cylinder can be prevented if packing gland leakage occurs. This will require piping change to the valve.*



3-Way Solenoid Valve – Split

3-Way Cylinder Valve – Split

## Conversion Kits

SV3S-103 & SV3ES-103 to CV3S-103-DIS-106S Conversion  
Conversion Kit 25B15310 includes:

Qty	Description
1.00	SH207-2 – Packing Nut
4.00	5/16-18 x 1 Hex Head
1.00	SOT258 – Gasket – Non-Asb
1.00	V3-3A-2 – Yoke w/Bushing
1.00	SV110 – Coupling – 303 S/S
1.00	SH295-2 – Stem
1.00	5/16-24 Hex Nuts
1.00	5/16-24 Hex Jam Nut
1.00	V-01033 – 5/8 In. Shake Proof Lockwasher
1.00	V-11062-1 – 1-1/16 In. Air Cyl. w/ S/S
1.00	SH293 – Retainer
1.00	V-11026-1 – Valve Packing Set

SV3S-203 & SV3ES-203 to CV3S-203-DIS-150S Conversion  
Conversion Kit 25B15350 includes:

Qty	Description
1.00	SH507-1 – Packing Nut
4.00	7/16 x 1-1/4 – Hex Head Cap Screw
1.00	SH558 – Gasket – Non-Asb
1.00	V5-3A-2 – Yoke w/ Bushing
1.00	SV310-2 – Coupling – Brass
1.00	SH5595-8 – Stem
1.00	5/16 - 24 Hex Nuts
1.00	7/16 - 20 Hex Jam Nuts
1.00	3/4 In. Shake Proof Lockwasher
1.00	V-12562-1 – 1-1/2 In. Air Cyl. w/ S/S
1.00	SH593 – Retainer
1.00	V-13026 – Valve Packing Set

SV3S-303 & SV3ES-303 to CV3S-303-DIS-200S Conversion  
Conversion Kit 25B15410 includes:

Qty	Description
1.00	SH507-1 – Packing Nut
4.00	7/16 x 1-1/4 – Hex Head Cap Screw
1.00	SOT458 – Gasket – Non-Asb
1.00	V7-3A-2 – Yoke w/ Bushing
1.00	SV310-4 – Coupling – Brass
1.00	SH5595-12 – Stem
1.00	5/16 - 24 Hex Nuts
1.00	1/2 - 20 Hex Jam Nut
1.00	1-1/4 In. – Shake Proof Lockwasher
1.00	V-13030 – 1-1/4 - 12 Cyl. Nut
1.00	V-14062-1 – 2 In. Air Cyl. w/ S/S Rod
1.00	SH593 – Retainer
1.00	V-13026 – Valve Packing Set

SV3S-403 & SV3ES-403 to CV3S-403-DIS-200S Conversion  
Conversion Kit 25B15450 includes:

Qty	Description
1.00	SH507-1 – Packing Nut
4.00	7/16 x 1-1/4 – Hex Head Cap Screw
1.00	SOT458 – Gasket – Non-Asb
1.00	V7-3A-2 – Yoke w/ Bushing
1.00	SV310-4 – Coupling – Brass
1.00	SH5595-8 – Stem
1.00	5/16 - 24 Hex Nuts
1.00	1/2 - 20 Hex Jam Nut
1.00	1-1/4 In. – Shake Proof Lockwasher
1.00	V-13030 – 1-1/4 - 12 Cyl. Nut
1.00	V-14062-1 – 2 In. Air Cyl. w/ S/S Rod
1.00	SH593 – Retainer
1.00	V-13026 – Valve Packing Set

Additional required items:

25013188 V-11040 Air Set  
25012834 V-11035 3-Way Pilot Valve 120/60/1 (Nema 1 & 4)

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